

# Avery Dennison® SF 100-803-S True Shadow

(Formerly Avery Dennison® True Shadow)

## Features

- Provides a realistic shadow appearance on computer cut signage
- Outstanding durability and outdoor performance
- Creates an authentic shadow look
- Superior conformability to irregular substrates
- Excellent conversion properties on computerised cutters
- Easy cutting and weeding
- Excellent dimensional stability
- Excellent UV, temperature, humidity and salt-spray resistance

## Conversion

- |  |   |
|--|---|
| <input checked="" type="checkbox"/> Flat bed cutters     | <input checked="" type="checkbox"/> Cold overlaminating |
| <input checked="" type="checkbox"/> Friction fed cutters | <input type="checkbox"/> E-stat printing                |
| <input checked="" type="checkbox"/> Die cutting          | <input type="checkbox"/> Water based inkjet             |
| <input type="checkbox"/> Thermal transfer                | <input type="checkbox"/> Solvent inkjet                 |
| <input type="checkbox"/> Screen printing                 | <input type="checkbox"/> UV Cured inkjet                |

## Uses

Avery Dennison SF 100-803-S True Shadow is primarily designed for use as a semi transparent overlay film to increase the dimension of vinyl graphics and to give an authentic look of a shadow on indoor or outdoor signage

## Description



**Film:** 50 micron semi transparent cast vinyl



**Adhesive:** Permanent acrylic



**Backing:** One side coated bleached Kraft paper



**Outdoor life:** Up to 7 years

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## Common Applications

- Window graphics
- Flat sided trucks
- Corrugated trucks
- Cars and vans
- Emergency vehicles
- Marine
- Buses
- Trains and light rail
- Architectural signage
- Point of purchase
- Display and exhibition

## Physical characteristics

### General

Caliper, facefilm	ISO 534	50 micron
Caliper, facefilm & adhesive	ISO 534	70 micron
Dimensional stability	DIN 30646	0.2 mm max
Adhesion, initial	FINAT FTM-1, stainless steel	540 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	700 N/m
Flammability		Self extinguishing
Shelf life	Stored at 22°C/50-55% RH	1 year
Durability**	Vertical exposure	up to 7 years

### Thermal

Application temperature	Minimum: + 7°C
Temperature range	- 46°C to + 82°C

### Chemical

Resistant to most petroleum based oils, greases, and aliphatic solvents.  
Resistant to mild acids, alkalies and salts.

### Test Methods

**Dimensional stability:**  
Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied; 72 hours after application the panel is exposed for 48 hours to + 70°C, after which the shrinkage is measured.

**Adhesion:**  
(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen.

**Flammability:**  
A specimen applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

**Temperature range:**  
A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

### Important

Information on physical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of any material for their specific use.

All technical data is subject to change without prior notice.

### Warranty

Avery Dennison® materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give guarantee, warranty, or make any representation contrary to the foregoing.

All Avery Dennison® materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

### \*\*Durability

Durability is based on exposure conditions in the normal middle European and central North American regions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing north in the southern hemisphere or south in the northern hemisphere; in areas of long high temperature exposure such as northern Australia; in industrially polluted areas or high altitudes, exterior performance will be decreased. Please refer to Avery Dennison Instructional Bulletin 1.3 for definitions and reductions based on the 'Zone System'.

\*\*\*Information unavailable at time of printing.

### Chemical Resistance:

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

### Corrosion Resistance:

A specimen applied to aluminium is exposed to saline mist (5% salt) at 35°C. After exposure, the film is removed and the panel is examined for traces of corrosion.

Avery Dennison Graphics Solutions Asia Pacific

[www.graphicsap.averydennison.com](http://www.graphicsap.averydennison.com)