



Roland Durability Bulletin 1.12

Avery Graphics ICS Performance Guarantee for digital inkjet printed graphics with the following Roland printers and inks. For full warranty details see the Avery Graphics ICS Performance Guarantee Bulletin (Terms and Conditions) 1.0.

Roland VersaCMM, SolJET Pro II, SolJET Pro III and VersaART RS Series printers with ECO-SOL MAX inks (excludes white and metallic inks)

Roland AdvancedJET Series Printers with Eco-Xtreme inks

Digital Inkjet Printed Graphics	Graphics Protection	Warranty period in years, Zone 2 Vertical Exposure					Application Surface				
		Unprinted outdoor	Outdoor	Vehicles	Marine	Indoor	Flat	Simple curves	Rivets	Compound curves	Corrugations
Avery MPI Digital Media MPI 1005 Supercast Easy Apply RS MPI 1040	Unprotected	7	-	-	-	-	•	•	•	•	-
	DOL 1060 Gloss, DOL 1080 Matte		5	5	3	8	•	•	•	•	-
	DOL 1360 3D Gloss, DOL 1380 3D Matte		-	5	3	-	•	•	•	•	-
	DOL 4300 Anti-Graffiti		5	5	3	8	•	-	-	-	-
	ICS Qualified Clearcoats		4	4	2	-	•	•	•	•	-
MPI 1005 Supercast Gloss Opaque LTR	Unprotected	7	-	-	-	-	•	•	•	•	•
	DOL 1060 Gloss, DOL 1080 Matte		5	5	3	8	•	•	•	•	-
	DOL 1360 3D Gloss, DOL 1380 3D Matte		-	5	3	-	•	•	•	•	•
	DOL 4300 Anti-Graffiti		5	5	3	8	•	-	-	-	-
	ICS Qualified Clearcoats		4	4	2	-	•	•	•	•	-
MPI 2004 Easy Apply MPI 2000, MPI 2002 MPI 2120, MPI 2122 MPI 2040, MPI 2041	Unprotected	5	-	-	-	-	•	•	-	-	-
	DOL 1060 Gloss, DOL 1080 Matte		4	4	-	7	•	•	-	-	-
	DOL 2000 Gloss, DOL 2100 Matte, DOL 2200 Lustre		3	3	-	6	•	•	-	-	-
	DOL 4300 Anti-Graffiti		4	4	-	7	•	-	-	-	-
	ICS Qualified Clearcoats		3	3	-	-	•	•	-	-	-
MPI 2150	Unprotected	5	-	-	-	-	•	-	-	-	-
	DOL 1060 Gloss, DOL 1080 Matte		4	-	-	7	•	-	-	-	-
	DOL 2000 Gloss, DOL 2100 Matte, DOL 2200 Lustre		3	-	-	6	•	-	-	-	-
MPI 2611 Wall Film	Unprotected	4	-	-	-	-	•	-	-	-	-
	DOL 1060 Gloss, DOL 1080 Matte		-	-	-	7	•	-	-	-	-
	DOL 2000 Gloss, DOL 2100 Matte, DOL 2200 Lustre		-	-	-	6	•	-	-	-	-
MPI 2923 Easy Apply MPI 2920 Matte Permanent MPI 2921 Matte Removable MPI 2923 Matte Gray Permanent	Unprotected	5	-	-	-	-	•	•	-	-	-
	DOL 1060 Gloss, DOL 1080 Matte		3	3	-	6	•	•	-	-	-
	DOL 2000 Gloss, DOL 2100 Matte, DOL 2200 Lustre		3	3	-	6	•	•	-	-	-
	ICS Qualified Clearcoats		3	3	-	-	•	•	-	-	-
MPI 3000PP, MPI 3001PP, MPI 3002PP MPI 3041PP	Unprotected	2	-	-	-	-	•	-	-	-	-
	DOL 3000 Gloss, DOL 3100 Matte, DOL 3200 Lustre		2	2	-	3	•	-	-	-	-
	ICS Qualified Clearcoats		2	2	-	-	•	-	-	-	-
MPI 6200 Premium Reflective	Unprotected	5	-	-	-	-	•	•	•	-	-
	DOL 1060 Gloss, DOL 1080 Matte		5	5	3	-	•	•	•	-	-
	DOL 1360 3D Gloss, DOL 1380 3D Matte		-	5	3	-	•	•	•	-	-
	ICS Qualified Clearcoats		4	4	-	-	•	•	•	-	-
MPI Dusted Glass Easy Apply RS	Unprotected	5	-	-	-	-	•	-	-	-	-
	DOL 1060 Gloss, DOL 1080 Matte		4	4	-	7	•	-	-	-	-
	DOL 2000 Gloss, DOL 2100 Matte, DOL 2200 Lustre		3	3	-	6	•	-	-	-	-

The stated warranted durability provided in this document are based on vertical exposure in Zone 2. Please see Avery Instructional Bulletin 1.30 - Durability of Avery Graphics Films for further details regarding the zone system.

ICS Qualified Clearcoats

- Sericol Polyplast PY-433 EL Screen Print Clear
- Marabu Marastar SRL Screen Print Clear
- Nazdar 3529 UV Screen Print Clear
- Seal AquaSEAL 500 Series Clearcoat
- Valspar AquaGuard 500 Series Clearcoat

